Amendments to the Claims:

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

Claims 1-8 (Canceled)

9. (Currently amended) A method of forming a yarn comprising:

providing a polymeric material and spinning a plurality of filaments from the polymeric material; and

forming a dimensionally stable yarn from the plurality of filaments, wherein the step of forming the yarn includes drawing the yarn from the plurality of filaments wherein the yarn has a decitex per fiber count DPF of at least 7.5 and a fatigue strength retention FR; and

wherein the yarn is spun and drawn such that FR increases when DPF increases.

10. (Original) The method of claim 9 wherein the polymeric material comprises a polyester.

11. (Original) The method of claim 10 wherein the polyester is poly(ethylene terephthalate).

12. (Original) The method of claim 11 wherein DPF is between 10 and 20.

13. (Original) The method of claim 9 wherein the yarn has a dimensional stability defined by E_x+TS of no more than 12.

14. (Original) The method of claim 9 wherein the increase in fatigue strength retention per DPF is no less than 1%.

15. (Original) The method of claim 9 wherein an adhesion promoted finish is applied to the yarn and the yarn is twisted into a cord.

16. (Original) The method of claim 15 wherein the twisted yarn or cord is disposed within a rubber.

17. (Withdrawn) A product comprising a dimensionally stable polymeric multifilament yarn having a decitex per fiber count DPF of at least 7.5.

18. (Withdrawn) The product of claim 17 wherein the multifilament yarn comprises a polyester.

19. (Withdrawn) The product of claim 18 wherein the DPF is between 10 and 20.

20. (Withdrawn) The product of claim 17 wherein the yarn is twisted, or twisted in a cord, and at least partially disposed within a rubber, and wherein the cord has a twist (single x cable TPM) of 420 x 420 for an 1100 decitex yarn and a fatigue strength retention of at least 90% after 40000 cycles.

21. (Withdrawn) The product of claim 17 wherein the yarn is twisted, or twisted in a cord, and at least partially disposed within a rubber, and wherein the cord has a twist (single x cable TPM) of 470 x 470 for 1100 decitex yarn and a fatigue strength retention of at least 97% after 40000 cycles.

22. (Withdrawn) A product comprising:

a dimensionally stable polymeric multifilament yarn having a decitex per fiber count DPF of at least 7.5 and a fatigue strength retention FR, wherein the yarn is spun and drawn such that FR increases when DPF increases.

23. (Withdrawn) The product of claim 22 wherein the multifilament yarn comprises a polyester.

24. (Withdrawn) The product of claim 22 wherein DPF is between 10 and 20.

25. (Withdrawn) The product of claim 22 wherein the dimensionally stable polymeric multifilament yarn has a decitex per filament of at least 7.5 and a treated cord strength retention of at least 70% absolute after 40000 cycles for a twist multiplier of 18760.

26. (Withdrawn) The product of claim 22 wherein the dimensionally stable polymeric multifilament yarn has a decitex per filament of at least 7.5 and a treated cord strength retention of at least 85% after 40000 cycles absolute for a twist multiplier of 20636.

27. (Withdrawn) The product of claim 22 wherein the dimensionally stable polymeric multifilament yarn has a decitex per filament of at least 7.5 and a treated cord strength retention of at least 96% after 40000 cycles absolute for a twist multiplier of 22043.